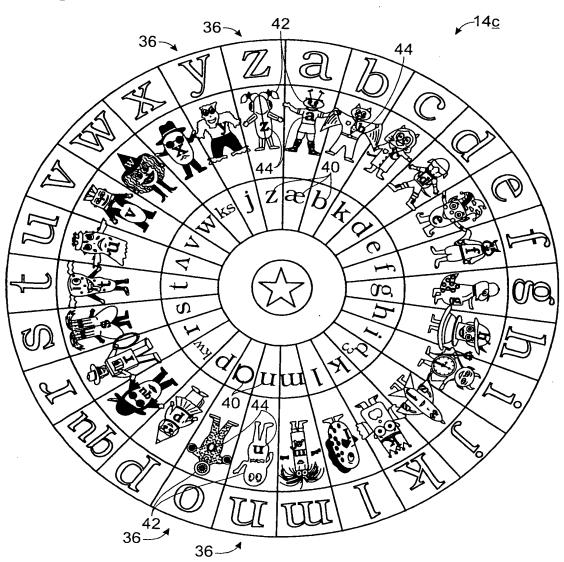
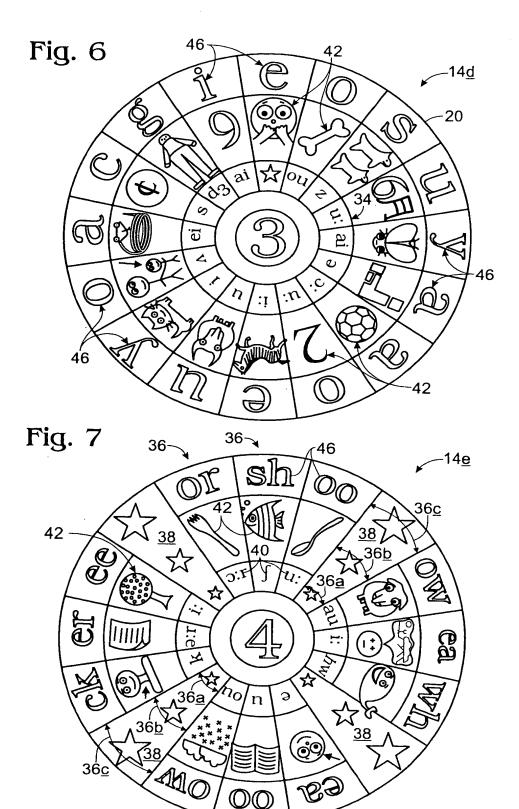
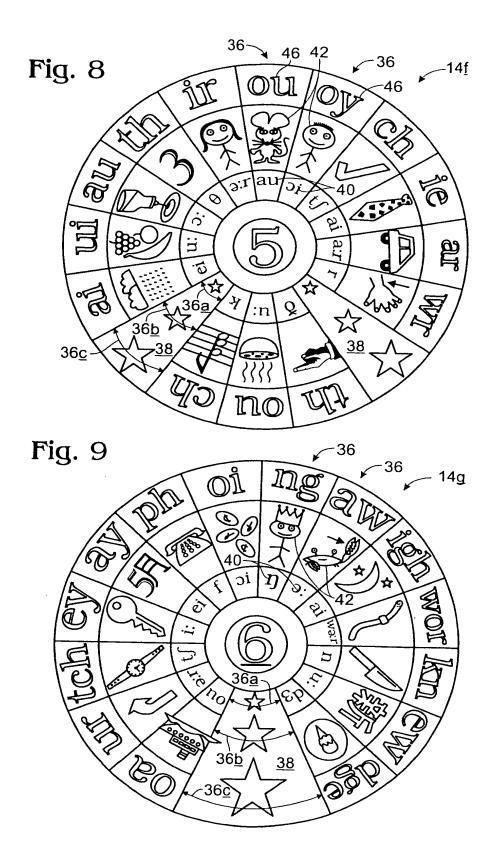
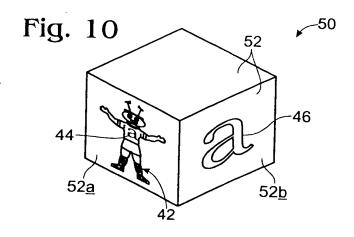


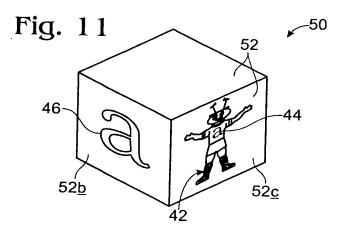
Fig. 5

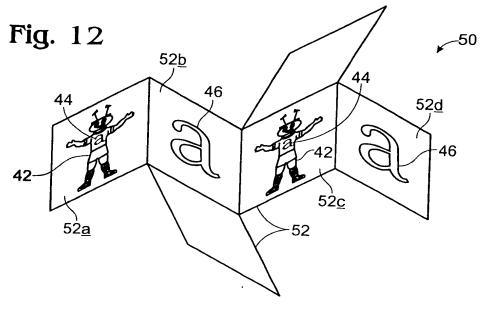


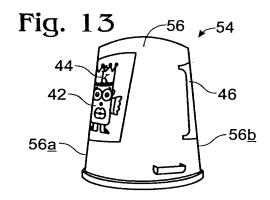


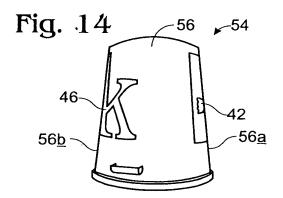


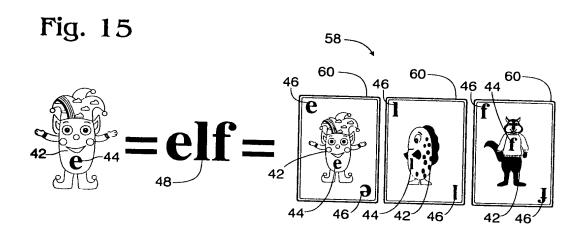


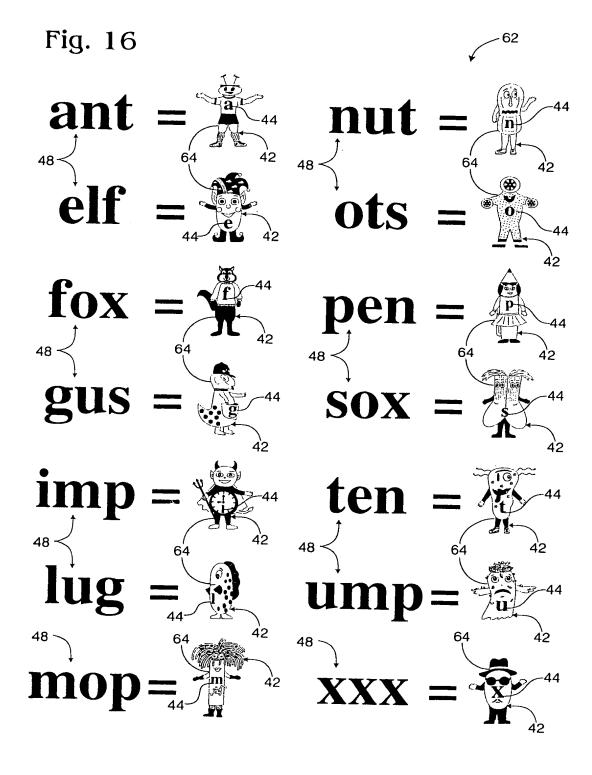


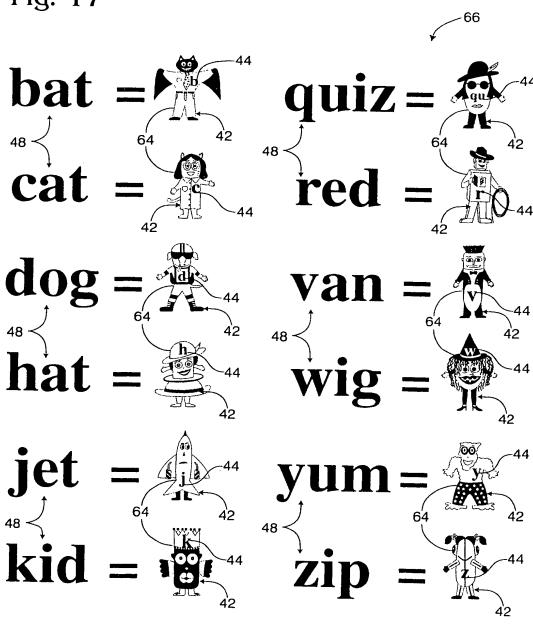


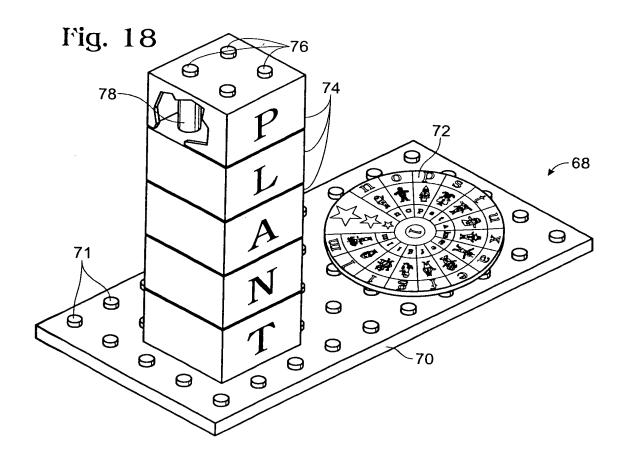


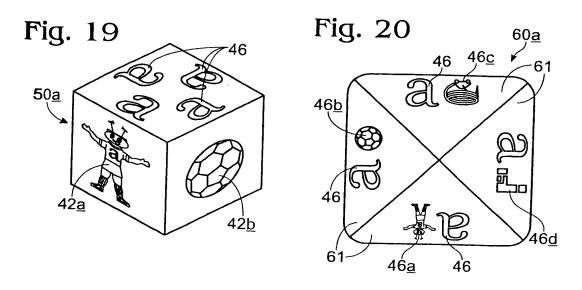


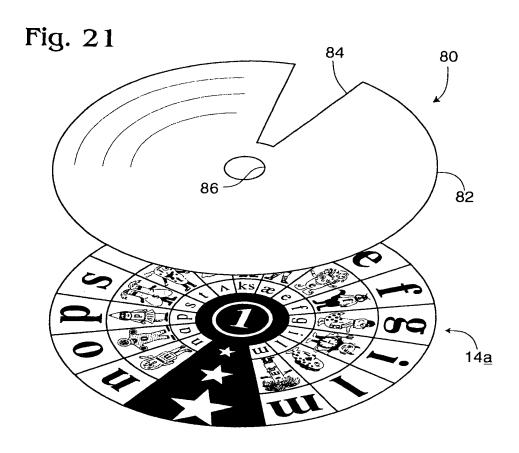


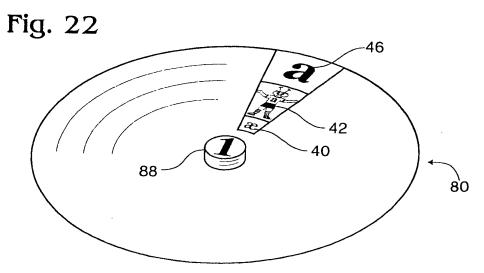












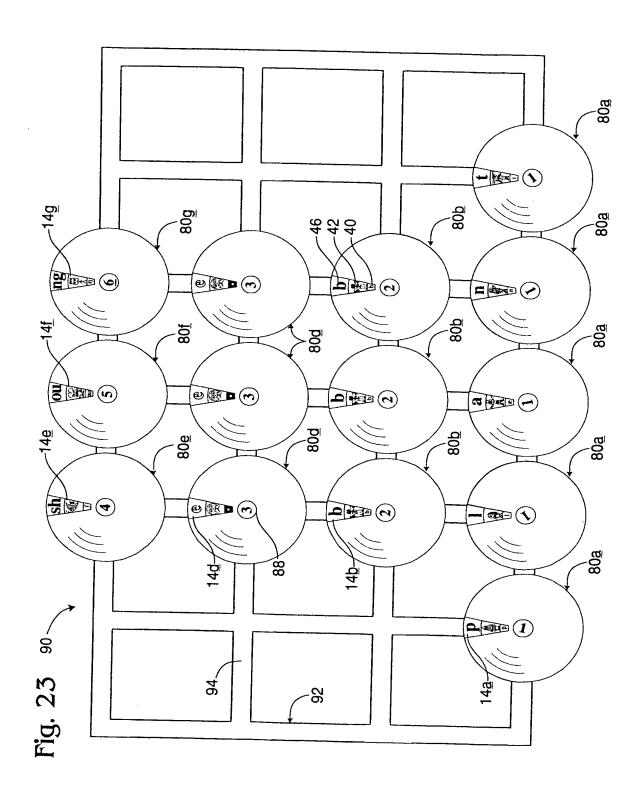


Fig. 24

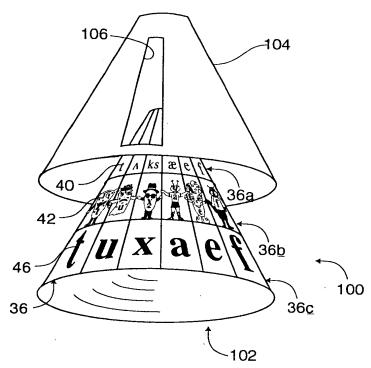
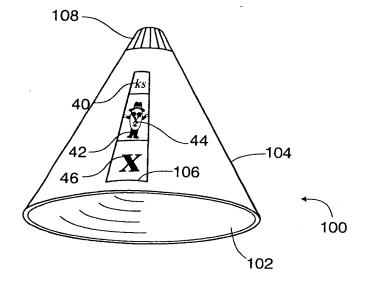
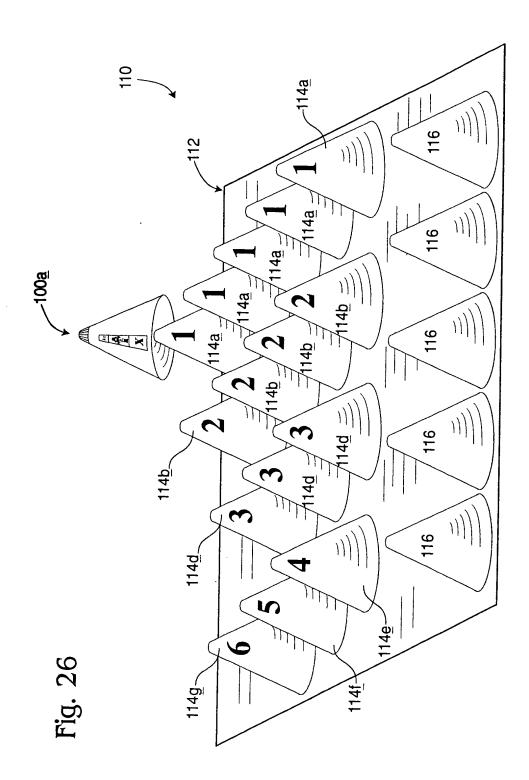


Fig. 25





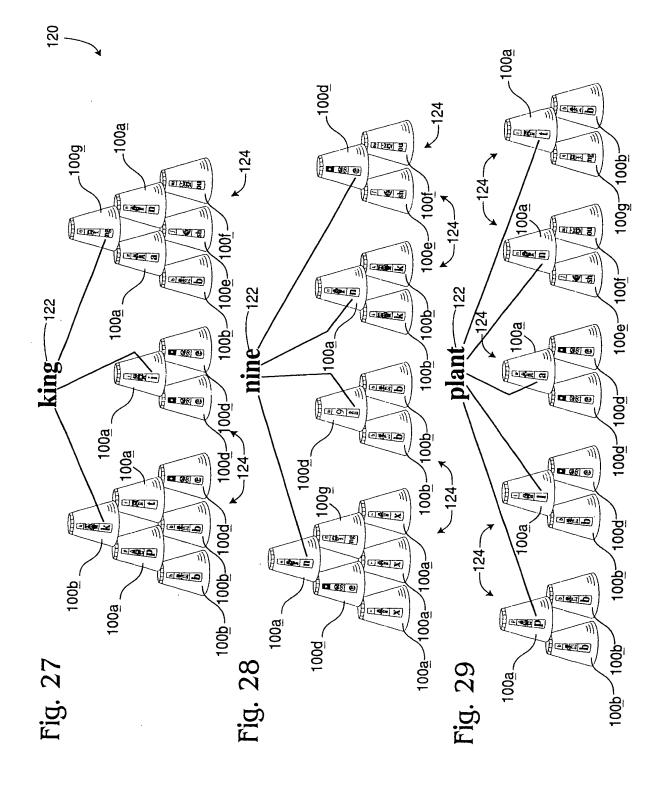


Fig. 30

Wheel 1		
Letter(s)	Character Name	Pronunciation Symbol
a	ant	æ
e	elf	e
f	fox	f
g	gus	g
i	imp	i
1	lug	Î
m	mop	m
n	nut	n
О	ots	a .
p	pen	p
S	sox	s S
t	ten	t
u	ump	Λ
X	xxx	ks

#### Fig. 31

Wheel 2	Character Name	Pronunciation Symbol
Letter(s)		
b	bat	b
c	cat	k
d	dog	d
h	hat	h
j	jet	 d <sub>3</sub>
k	kid	k .
qu	quiz	kw
r	red	r
v	van	v
W	wig	w
y	yum	j
Z	zip	z Z

Fig. 32

Wheel 3		
Letter(s)	Character Name	Pronunciation Symbol
silent e	no sound	
0	bone	ou
S	dogs	z
u	June	u:
y	fly	ai
a	Japan	ə
a	ball	o:
0	two	u:
e	zebra	i:
u	bull	u
у	kitty	i
O	son	Λ
a	snake	ei
c	cent	
g	giant	S .1
i	nine	d <sub>3</sub>
	mile	ai

Fig. 33

Wheel 4		
Letter(s)	Character Name	Pronunciation Symbol
sh	fish	ſ
00	spoon	u:
ow	cow	au
ea	dream	i:
wh	whale	hw
ea	head	e
00	book	u
ow	snow	ou
ck	neck	k
er	paper	ə: <i>r</i>
ee	tree	i:
or	fork	o: <i>r</i>

Fig 34

Wheel 5		
Letter(s)	Character Name	Pronunciation Symbol
ou	mouse	au
oy	boy	oi
ch	check	t <i>f</i>
ie	tie	ai
ar	car	a:r
wr	wrist	r
th	that	ð
ou	soup	u:
ch	chord	u. k
ai	rain	ei
ui	fruit	u:
au	sauce	ວ:
th	three	θ
ir	girl	ə: <i>r</i>

### Fig. 35

Wheel 6 Letter(s)	Character Name	
Detter(s)	Character Name	Pronunciation Symbol
ng	king	ŋ
aw	claw	o:
igh	night	ai
wor	worm	wə:r
kn	knife	n
ew	new	u:
dge	edge	d <sub>3</sub>
oa	boat	ou
ur	turn	ə: <i>r</i>
tch	watch	t∫
ey	key	i:
ay	May	ei
ph	phone	f
oi	coin	oi

## Fig. 36

## WORD LIST 1

Words and character names that can be spelled using the letter(s) 46 and associated phonemes of the first subset of set 11, of wheel 1

98 tug 95 tip 96 top 83 stamp 93 test 94 tilt 81 split 82 spot 84 stem 85 step 86 stop 87 sun 88 tag 63 plus 73 slim 64 pop 74 slip 65 pot 75 smell 66 pump 76 snap 71 slam 72 slap 77 sox 78 spell 79 spill 80 spin 62 jum 63 plus 61 plant 53 pan 63 plus 54 pants 64 pop 67 putt 68 sap 69 sit 70 six 55 pass 65 pot ben pest pet 42 mom 4 43 mop 44 moss gnm nest net nut off **\$ 6 %** 32 lug 33 lump 34 man 35 map 37 melt mess mint 36 mat 38 21 gum
22 gus
23 ill
24 imp
25 lamp
26 last
27 leg
28 lift
29 lip 18 glass 19 golf 20 gull 12 flax 13 fog 14 fox 15 fun 16 gas 17 gift 4 elm 6 fast 5 fan 7 fat

# Fig. 37 WORD LIST 2

Words and character names that can be spelled using the letter(s) 46 and associated phonemes of the first and second subset of set 11, of wheel 2

82 skip 92 web 83 sled 93 wet 84 skunk 94 wig 85 stand 95 win 86 swim 96 wind 87 tub 97 yell 98 yak 97 yell 88 twig scrub 79 sand 73 ram 74 red 75 rod 76 rub 77 run 66 pod 67 pond 62 milk 63 mud 64 pad 65 pink print 61 mad 89 52 hops 53 hot 55 ink 55 ink 56 jet 57 jump 58 kid 60 lid 44 grass 45 hand 43 grab 42 frost 41 frog 46 hat 27 crab 37 drink 47 help 48 hen nd 13 bud 23 clap 32 desk 4
nd 13 bud 23 class 33 dig 4:
nk 14 bug 24 club 34 dog 44
i 15 bump 25 cod 35 doll 45
16 bus 26 comitation 38 drop 39 drum 40 dust 21 clam 29 cup 30 cut 28 cub puzz 11 big 12 box can 19 cap 3 band 4 bank 5 bass 1 bad 6 bat 7 bed 8 bell 9 belt

